

Work Order ID 85934

June-18-12 3:29:47 PM

ASAP

85934

Page 1

Item ID: D2370

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Litter Assembly

Start Date: 18/06/2012 Start Qty: 1.00

1

Cust Item ID:

Required Date: 25/06/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan: MLJ

Date: 12/06/18 Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

Draw Nbr

Revision Nbr

D2370

Rev C

100

0.00

100

PURCHASING

Purchasing

Memo

0.00

Purchasing

Issue p/o: 17249 Order: Model 12-2A undrilled with grey pad & black
beltsSupplier: Ferno AviationLetter of compliance required

CL 12/06/19 1

110

Receive & Inspect for Damage & Mat'l Certs

0.00

110

Packaging

Memo

0.00

Packaging

Insure that letter of compliance is attached to w/o

Ryfe/26 (1)

120

QC6- Inspect dimensions to drawing

0.00

120

QC

Memo

0.00

Quality Control

DAS
16
9-13
12/07/13

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
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NOTE: Date & initial all entries

85934

Page 2

Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Cust Item ID:

Start Date: 18/06/2012 **Start Qty:** 1.00

1

Customer:

Required Date: 25/06/2012 **Req'd Qty:** 1.00

*** 1 ***

Reference:

Run Start *NR1*

Approvals: _____ **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Stop *NR2*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Operation Description

Set Up/ Run Hours

| Tool ID | Tool # | Plan Code |
|---------|--------|-----------|
|---------|--------|-----------|

**Accept
Qty**

Reject
QtyReject
Number

Insp.
Stamp

130

0.00

130

Small Fab

0.00

Small Fab

Memo

Small Fab

1-Assemble as per Dwg D23702-Drill 0.191" holes as per Dwg D23703-
Replace lose rivets with screw per dwg D2370 Apply locktite3-Deburr

140

QC5- Inspect part completeness to step on W/O

0.00

140


Memo

0.00

QC

Quality Control

150

Identify as per dwg & Stock Location:  0.00

0.00

150

Memo

0.00

Packaging

Packaging

| W/O: | | WORK ORDER CHANGES | | | | | |
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NOTE: Date & initial all entries

Work Order ID 85934***85934***

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June-18-12 3:29:47 PM

Item ID: D2370

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Litter Assembly

Start Date: 18/06/2012 Start Qty: 1.00

1

Cust Item ID:

Required Date: 25/06/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

160

QC21- Final Inspection - Work Order Release

0.00

160

QC

Memo

0.00

Quality Control

12/7/23 JJ

ME
12-07-23

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
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NOTE: Date & initial all entries

Picklist Print

June-18-12 3:29:52 PM

Page 1

Work Order ID: 85934

85934

Parent Item: D2370

D2370

Parent Item Name: Litter Assembly

Start Date: 18/06/2012

Required Date: 25/06/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP D 01.10.10 Changed D2484 nut for D3015-1 SM
IPP E 06.12.12 ecn 888 ec

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---|------------------------|---------------|-------------|---------------------|--------------------------|-----------------------|--------------------|-----------------|-------------|--------------|---------------|----------------|--------|
| MS27039-4-06 *MS27039-4-06* Screw | | Purchased | No | | | 110 | Each | 117.0000 | 2 | 2 | | | ** |
| | | | | | <u>Location</u> ST292 | <u>Loc Qty</u> 117 | | <u>Loc Code</u> | | | | | |
| | | | | | 119075 | 117 | | | | | | | |
| AN960JD416L *AN960JD416I* Washer | NAS1149D0416J | Purchased | No | | | 130 | Each | 6.0000 | 4 | 4 | | | ** |
| | | | | | <u>Location</u> FP002 | <u>Loc Qty</u> 6 | | <u>Loc Code</u> | | | | | |
| | | | | | 110153 | 6 | | | | | | | |
| D2370P *D2370P* Litter Assembly | | Purchased | No | | | 130 | Each | 0.0000 | 1 | 1 | | | ** |
| D2374 *D2374* Stud | | Manufactured | No | | | 130 | Each | 25.0000 | 4 | 4 | | | ** |
| | | | | | <u>Location</u> ST008 | <u>Loc Qty</u> 25 | | <u>Loc Code</u> | | | | | |
| | | | | | 73325 | 5 | | | | | | | |
| | | | | | 79475 | 20 | | | | | | | |

DAS
22
06
120724

EB 12/07/19

EB 12/07/19

4

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: 53 NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

June-18-12 3:29:52 PM

Page 2

Work Order ID: 85934

Parent Item: D2370

Parent Item Name: Litter Assembly

85934

D2370

Start Date: 18/06/2012

Required Date: 25/06/2012

Start Qty: 1.00

Required Qty: 1.00

D2378

Manufactured No

130

Each

49.0000

4

4

D2378

Bolt

**

PS 12/07/19

Location

Loc Qty

Loc Code

ST008

49

79476

49

D3015-1

Manufactured No

130

Each

449.0000

4

4

D3015-1

Lock Nut

**

PS 12/07/19

Location

Loc Qty

Loc Code

ST023

449

14710

449

4

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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NOTE: Date & initial all entries

DART

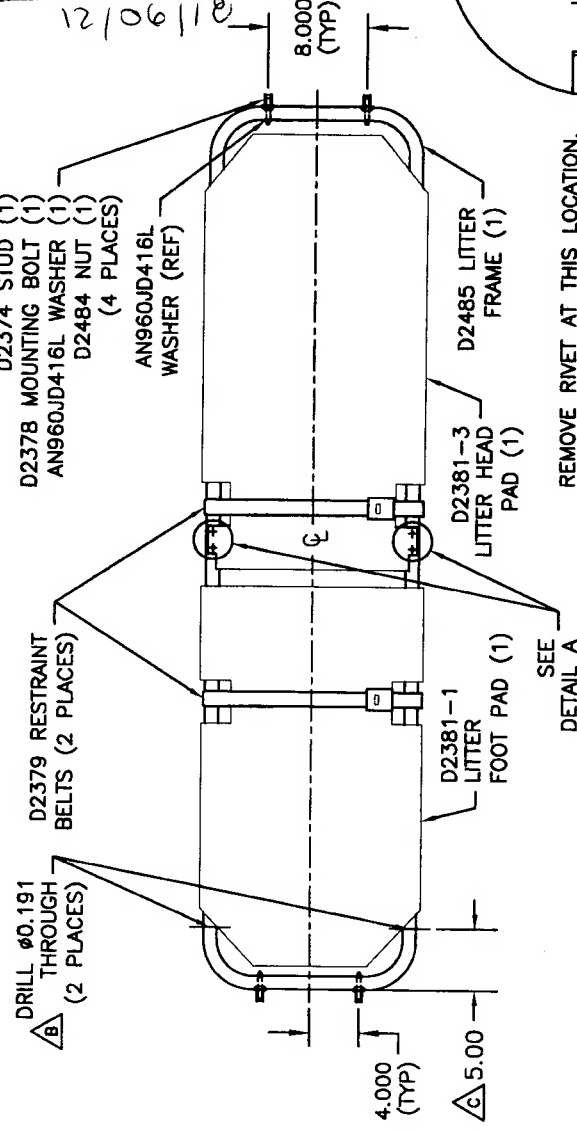
| | | | |
|-------------------------|---------------------------------|--|------------------------|
| DESIGN KE | DRAWN BY <i>[Signature]</i> | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| CHECKED PH | APPROVED <i>[Signature]</i> | DRAWING NO. D2370 | REV. C SHEET 1 OF 1 |
| DATE 06.11.21 | TITLE LITTER ASSEMBLY | SCALE NTS | |
| A | 95.02.20 | NEW ISSUE | |
| B | 98.06.09 | ADDED Ø0.191 HOLES | |
| C | 06.11.21 | ADD ALTERNATE FOR D2484, MS SCREWS, TAPPED HOLES, AND 5.00 WAS 5.34 | |

RELEASED

06 12 05

| D2370 | Part No. | Description |
|-------|--------------|-----------------------------|
| X | D2370 | LITTER ASSEMBLY |
| 4 | D2374 | STUD |
| 4 | D2378 | MOUNTING BOLT |
| 2 | D2379 | RESTRAINT BELTS |
| 1 | D2381-1 | LITTER PAD |
| 1 | D2381-3 | LITTER PAD |
| 4 | D2484 | NUT (OR D3015-1) / Δ |
| 1 | D2485 | LITTER FRAME |
| 4 | AN960JD416L | WASHER |
| 2 | MS27039-4-06 | SCREW / Δ |

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
WITHOUT NOTICE
WORK ORDER
NO. 85934 MCT
12/06/18



NOTES:

- 1) ALL DIMENSIONS ARE IN INCHES
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE STATED
- 3) FINISH: NONE
- 4) TORQUE SCREWS TO 15-25 in-lb
- 5) REMOVE ALL SHARP EDGES 0.010 TO 0.020 MAX

REMOVE RIVET AT THIS LOCATION,
ENLARGE HOLES TO
Ø0.213 (#3 DRILL) x 0.75 DEEP,
TAP HOLE 1/4-28 UNF x 0.50 DEEP,
SECURE PARTS WITH
MS27039-4-06 SCREW (1)
(2 PLACES)

DETAIL A
RIVET REPLACEMENT

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NOTE: Date & initial all entries

FERNO Aviation, INC.

735-B Branch Drive
Alpharetta, GA 30004
Office 770.521.1005 Fax 770.521.0910
<http://aviation.ferno.com>

Packing Slip

| DATE | PACKING SLIP NO. |
|-----------|------------------|
| 6/20/2012 | 12113 |

| |
|--|
| BILL TO |
| Dart Aerospace, Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 Canada Attn: Accounts Payable |

| |
|--|
| SHIP TO |
| Dart Aerospace, Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 Canada Ref: PO17249 |

| P.O. NUMBER | TERMS | REP | SHIP DATE | SHIP VIA | FOB | |
|--------------|---|-----|-----------|----------------|----------------|----------|
| PO17249 | Net 30 | KD | 6/20/2012 | Yellow Freight | Alpharetta, GA | |
| ITEM | DESCRIPTION | | | | QTY ORD. | QTY DEL. |
| 12-2A (DART) | 12-2A Litter Assembly W/Gray FAA Approved cover/pad assy. and Black FAA approved patient restraints S/N: (HS Code 8803.30.00.00), Serial # 12N230588, 12N20589, 12N230590, 12N230591 Order shipped via Yellow Freight Collect. Yellow Pro # | | | | 4 | 4 |



12/07/13

Thank you for your order!

Aircraft Belts Inc.
1176 Telecom Drive
Creedmoor NC 27522

Form: SC-108B
Phone: (800) 847-5651
Fax: (919) 956-4220



FAA R.S. #: YB1R632K

Packing Slip: 15768

Page: 1

PACKING SLIP / CERTIFICATION

TERMS: Net 30

Cust. ID: F38

Ship To:

Sold To:

Ferno Aviation
735-B Branch Drive
Alpharetta GA 30004

Ferno Aviation
735-B Branch Drive
Alpharetta GA 30004

PO: 7157
Ship Date: 1/16/2012

Ship Via: UPS 1- Ground
SO: 90474

FOB: ORIGIN
Sales Person: Duncan, Virginia

***** Ship UPS Ground acct # E1129E *****

| Line | Planned Qty | Shipped Qty | Backorder | Part Number | Revision |
|--|-------------|-------------|-----------|-------------|----------|
| 1 | 40.00 EA | 40.00 | 0.00 | STF | C |
| Description: STFC3030-810 Stretcher Belt Kit | | | | | |
| 2 | 20.00 EA | 20.00 | 0.00 | SUF | A |
| Description: SUF303042-810 Stretcher Belt w/Dual Shoulder Straps | | | | | |
| 3 | 50.00 EA | 50.00 | 0.00 | STFL | C |
| Description: STFC3030-810 Stretcher Belt - | | | | | |

CERTIFICATION

This is to certify that the above components have been manufactured/repared and inspected in accordance with current Federal Aviation Regulations: TSO C-22 and/or TSO C-114 and found airworthy for service unless otherwise noted. The conditions and tests required for TSO approval of this article are minimum performance standards. It is the responsibility of those desiring to install either on or within a specific type of class of aircraft to determine that the aircraft installation conditions are within the TSO standards. If not within the TSO standards, the article may be installed only if further evaluation by the applicant documents an acceptable installation and is approved by the administrator. Details of this manufacture/repair are on file at this facility.

BY: 